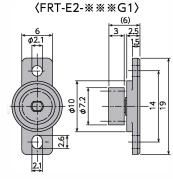
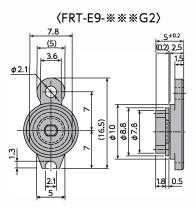
Fixed Type Adjustable

FRT-E2/E9 Series









Specifications

Model	Rated torque
FRT-E2-100G1	(1±0.5)×10⁻³N•m
FRT-E9-100G2	10±5 gf∙cm
FRT-E2-200G1	(2±0.7)×10 ⁻³ N•m
FRT-E9-200G2	20±7 gf∙cm
FRT-E2-300G1	(3±0.8)×10 ⁻³ N•m
FRT-E9-300G2	30±8 gf∙cm
FRT-E2-400G1	(4±1)×10⁻³N•m
FRT-E9-400G2	40±10 gf•cm

* Max. rotation speed

* Max. cycle rate

* Operating temperature 0 ~50℃

- * Weight
- * Body and cap material
- * Rotating shaft material
- * Gear material
- * Oil type

- 50rpm 10cycle/min
 - TOCYCLE/ MIN
- 0~50C
 - FRT-E2 : with gear : 0.41g FRT-E9 : with gear : 0.38g Polycarbonate (PC)
- Polyacetal (POM)
- Polyacetal (POM)
- Silicone oil

Note 3) Torque can be customized by changing the oil viscosity (see Customizable Torque Chart on page 178) Note 4) Model E9 is a customized product with a one-sided mounting

Gear Specifications

Note 2) Gear model number has G1 and G2 at the end

Model	G1 (for E2)	G2(for E9)
Туре	Standard spur gear	Standard spur gear
Tooth profile	Invo	lute
Module	0	.6
Pressure angle	2	0°
Number of teeth	10	11
Pitch circle diameter	φ6	<i>ф</i> 6.6

Note 1) Rated torque measured at a rotation speed of 20rpm at 23°C

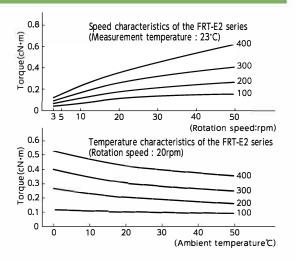
Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics

A rotary damper's torque varies according to the ambient temperature. In addition, as shown in the graph to the right, the torque decreases as the ambient temperature increases, and the torque increases as the ambient temperature decreases. This is because the viscosity of the silicone oil inside the damper varies according to the temperature. When the temperature returns to normal, the torque will return to normal as well.



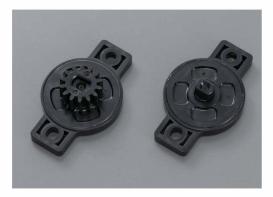
w products

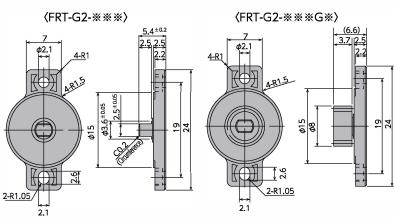
FRT-G2 Series

Fixed Type Pacificable type

RoHS Compliant

Products specification might be changed without notice.





Specifications

Model	Rated torque
FRT-G2-200(G*)	(2±0.7)×10 ⁻³ N•m 20±7 gf•cm
FRT-G2-300(G*)	(3±0.8)×10 ⁻³ N•m 30±8 gf•cm
FRT-G2-450(G*)	(4.5±1)×10 ⁻³ N•m 45±10 gf•cm
FRT-G2-600(G*)	(6±1.2)×10 ⁻³ N•m 60±12 gf•cm
FRT-G2-101(G*)	(10±2)×10 ⁻³ N•m 100±20 gf•cm

* Max. rotation speed

- * Max. cycle rate
- * Operating temperature
- * Weight
- * Body and cap material
- * Rotating shaft material
- * Gear material
- * Oil type

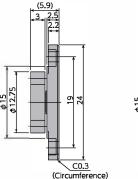
{FRT-G2-※※※G2>

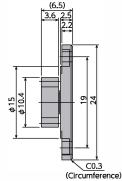
10cycle∕min 0~50℃

50rpm

- 0.6g(with gear:G1:0.8g G2:1.0g G3:0.9g) Polycarbonate (PC)
- Polyacetal (POM) Polyacetal (POM)
- Silicone oil

(FRT-G2-% % % G3)





133

Speed characteristics of the FRT-G2 series 1.5 101 Torque (cN-m) 1.0 0.5 (Measurement temperature: 23°C) 600 450 300 n 35 10 20 30 50 40 (Rotation speed:rpm) Temperature characteristics of the FRT-G2 series 1.2 (Rotation speed : 20rpm) (L 1.0 0.8 0.6 0.4 101 600 450 300 0.2 200 0 10 20 40 50 0 30 (Ambient temperature℃)

 Note 1) Rated torque measured at a rotation speed of 20rpm at 23°C
 Note 3) Torque can be customized by changing the oil viscosity (see Customizable Torque Chart on page 178)

 Note 2) Models with gear bears G1, G2, or
 Note 4) The diagrams above are outline drawings of FRT-G2****.

G3 at the end of their model numbers Please refer to the diagrams at the right for G2 and G3.

Gear Specifications

	G1	G2	G3
Туре	Standard spur gear	Profile shifted spur gear	Standard spur gear
Tooth profile		Involute	
Module	0.5	1.0	0.8
Pressure angle		20°	
Number of teeth	14	10	11
Pitch circle diameter	φ7	<i>ф</i> 10	<i>\$</i> 8.8
Addendum modification	_	+0.375	_

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

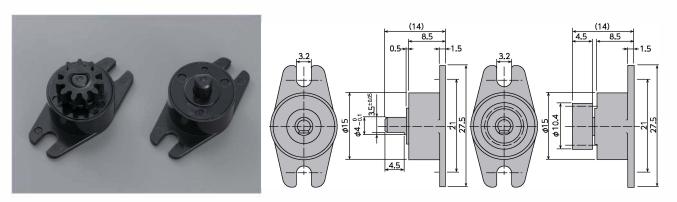
2. Temperature characteristics

Bi-Directional Uni-Directional

Fixed Type Regardencype Detroiting

FRT/FRN-C2 Series

Products specification might be changed without notice.



* * *

*

*

*

Specifications

Model	Rated torque	Damping direction
FRT-C2-201 (G1)	(20±6)×10 ⁻³ N∙m 200±60 gf∙cm	Both directions
FRT-C2-301 (G1)	(30±8)×10 ⁻³ N•m 300±80 gf•cm	Both directions
FRN-C2-R301(G1)	(30±8)×10 ⁻³ N•m	Clockwise
FRN-C2-L301 (G1)	300±80 gf•cm	Counter-clockwise

Note 1) Rated torque measured at a rotation speed of 20rpm at 23'C Note 2) Gear model number has G1 at the end

Note 2) Geal model number has GT at the end

Note 3) Torque can be customized by changing the oil viscosity (see Customizable Torque Chart on page 178) There are dampers that generate torque in both directions and one-way torque in

the CW direction or CCW direction when the rotating axle is viewed from the top.

Max. rotation speed	50rpm
Max. cycle rate	10cycle/min
Operating temperature	0 ~50℃
Weight	FRT-C2 : 2.1g (with gear : 2.4g)
	FRN-C2:3.2g(with gear:3.5g)
Body and cap material	Polycarbonate (PC)
Rotating shaft material	Polyacetal (POM)
	metal (FRT: POM, FRN: SUS)
Gear material	Polyacetal (POM)
Oil type	Silicone oil

Gear Specifications

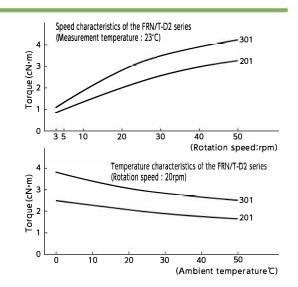
Туре	Profile shifted spur gear
Tooth profile	Involute
Module	0.8
Pressure angle	20°
Number of teeth	11
Pitch circle diameter	<i>\$</i> 8.8

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics



Bi-Directional Uni-Directional

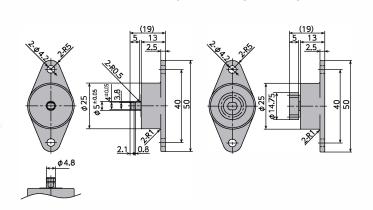
Fixed Type THE REPORT OF THE PROPERTY AND THE PROPERTY OF T

FRT/FRN-D3 Series

RoHS Compliant

Products specification might be changed without notice.





Specifications

Model	Rated torque	Damping direction
FRT-D3-501 (G1)	(50±10)×10 ⁻³ N•m 500±100 gf•cm	Both directions
FRT-D3-102(G1)	(100±20)×10 ⁻³ N⋅m 1,000±200 gf⋅cm	Both directions
FRT-D3-152(G1)	(150±30)×10 ⁻³ N⋅m 1,500±300 gf⋅cm	Both directions
FRT-D3-202(G1)	(200±40)×10 ⁻³ N•m 2,000±400 gf•cm	Both directions
FRT-D3-252(G1)	(250±50)×10 ⁻³ N•m 2,500±500 gf•cm	Both directions
FRN-D3-R501 (G1)	(50±10)×10 ⁻³ N•m	Clockwise
FRN-D3-L501(G1)	500±100 gf•cm	Counter-clockwise
FRN-D3-R102(G1)	(100±20)×10 ⁻³ N•m	Clockwise
FRN-D3-L102(G1)	1,000±200 gf•cm	Counter-clockwise
FRN-D3-R152(G1)	(150±30)×10 ⁻³ N•m	Clockwise
FRN-D3-L152(G1)	1,500±300 gf•cm	Counter-clockwise
FRN-D3-R202(G1)	(200±40)×10 ⁻³ N•m	Clockwise
FRN-D3-L202(G1)	2,000±400 gf•cm	Counter-clockwise
FRN-D3-R252(G1)	(250±50)×10 ⁻³ N•m	Clockwise
FRN-D3-L252(G1)	2,500±500 gf•cm	Counter-clockwise

* Max. rotation speed	50rpm
* Max. cycle rate	10cycle/r
* Operating temperature	0~50℃
* Weight	FRT-D3:8
	FRN-D3:
* Body and cap material	* Oil type
* Rotating shaft material	Polyaceta

- * Gear material
- * Oil type

* Cap color

50rpm min 8.3g(with gear:9g) 12.3g (with gear : 13g) Polyacetal (POM) metal (FRN:SUS) Polyacetal (POM) Silicone oil FRT: Gray FRN(R): Black FRN(L): White

Gear Specifications

Туре	Profile shifted spur gear
Tooth profile	Involute
Module	1.0
Pressure angle	20°
Number of teeth	12
Pitch circle diameter	φ12
Rack shift coefficient	+0.375

Note 2) Gear model number has G1 at the end

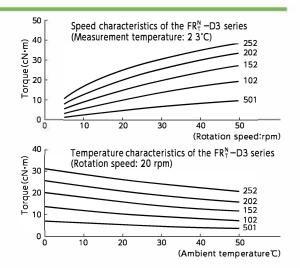
Note 1) Rated torque measured at a rotation speed of 20rpm at 23°C Note 3) Torque can be customized by changing the oil viscosity (see Customizable Torque Chart on page 178) • There are dampers that generate torque in both directions and one-way torque in the CW direction or CCW direction when the rotating axle is viewed from the top.

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics



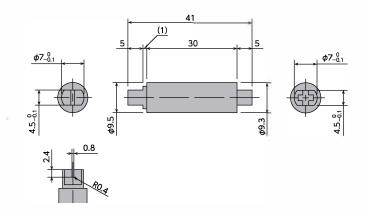
Bi-Directional Uni-Directiona

Fixeq Туре - жајизкана курет

FRT-S1 Series

Products specification might be changed without notice.





Specifications

Rated torque
(20±6)×10 ^{·3} N•m 200±60 gf∙cm
(30±8)×10 ⁻³ N•m 300±80 gf∙cm

Note 1) Rated torque measured at a rotational speed of 20 rpm at 23°C Note 2) Torque can be customized by changing the oil viscosity. (See Customizable Torque Chart on page 178.)

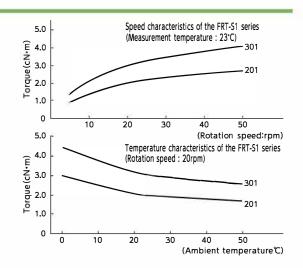
- * Max. rotational speed
- * Max. cycle rate
- * Operating temperature
- * Weight
- * Main body material
- * Rotating shaft material
- * Oil type
- 50rpm 10cycle /min 0 ~50°C 3g Polyacetal(POM) Polyacetal(POM) Silicone oil

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics



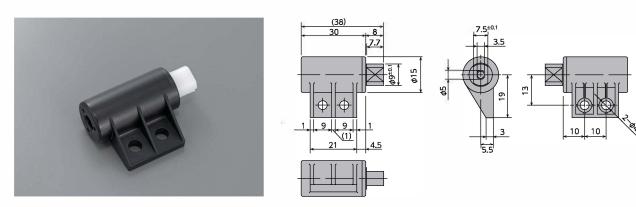
Bi-Directional Uni-Directional

Fixed Type Regustable type Self-adjusting

FRT-N1 Series

RoHS Compliant

Products specification might be changed without notice.



Specifications

Model	Rated torque
FRT-N1-102	(100±20)×10 ⁻³ N⋅m 1,000±200 gf⋅cm
FRT-N1-182	(180±36)×10 ⁻³ N⋅m 1,800±360 gf⋅cm

Note 1) Rated torque measured at a rotational speed of 20 rpm at 23'C Note 2) Torque can be customized by changing the oil viscosity. (See Customizable Torque Chart on page 178.)

- * Max. rotational speed
- * Max. cycle rate
- * Operating temperature
- * Weight
- * Main body material
- * Cap material
- * Rotating shaft material
- * Oil type

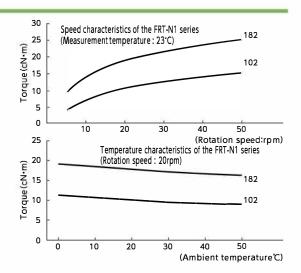
50rpm 10cycle /min 0 ~50°C 8.2g Polyacetal(POM) Polyacetal(POM) Silicone oil

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics



Fixed Type Rujustable type

FRT-L1 Series

Products specification might be changed without notice.

9

#25±0.3

20

3

29_{-0.3} 14

(1)



Specifications

Model	Rated torque
FRT-L1-202	(200±40)×10 ⁻³ N•m 2,000±400 gf•cm
FRT-L1-302	(300±60)×10 ⁻³ N•m 3,000±600 gf•cm

Note 1) Rated torque measured at a rotational speed of 20 rpm at 23°C Note 2) Torque can be customized by changing the oil viscosity. (See Customizable Torque Chart on page 178.) *Max. rotational speed
*Max. cycle rate
*Operating temperature
*Weight
*Main body material
*Rotating shaft material
*Oil type

50rpm 10cycle/min 0~50°C 14.1g Polycarbonate(PC) Polyacetal(POM) Silicone oil

φ6^{±0.05}

525^{±0.3}

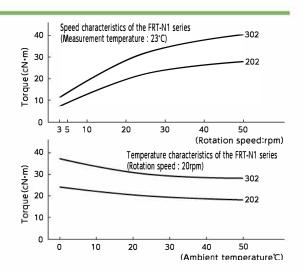
2-04.2

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics



Bi-Directional Uni-Directional

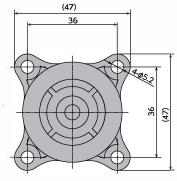
Fixed Type (wajastable type (seli-adjusting

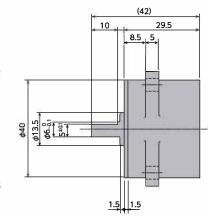
FRT/FRN-K2 Series

RoHS Compliant

Products specification might be changed without notice.







Specifications

Model	Rated torque	Damping direction
FRT-K2-103	1±0.2 N•m (10±2 kgf•cm)	Both directions
FRN-K2-R103	1±0.2 N•m	Clockwise
FRN-K2-L103	(10±2 kgf•cm)	Counter-clockwise

Note 1) Rated torque measured at a rotation speed of 20rpm at 23°C Note 2) Torque can be customized by changing the oil viscosity (see Cutomizable Torque Chart on page 178)

Note 3) Dampers with gear can also be custom ordered.

 An FRT type damper generates torque in both directions and an FRN type generates one-way torque in the CW direction (R) or CCW direction (L) when the rotating axle is viewed from the top. * Max. rotational speed

* Max. cycle rate

* Operating temperature* Weight

- U U
- * Main body material
- * Rotating shaft material
- * Oil type

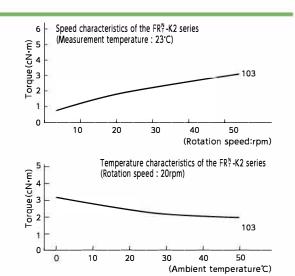
50rpm 10cycle /min 0 ~50°C FRT-K2 : 78.3g FRN-K2 : 56.6g Polycarbonate + glass fiber Metal (SUS) Silicone oil

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics



Bi-Directional Uni-Directional

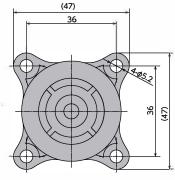
Fixed Type плајаздане куре ранитаа јазанод

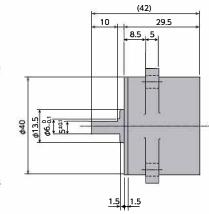
FRT/FRN-F2 Series

RoHS Compliant

Products specification might be changed without notice.







Specifications

Model	Rated torque	Damping direction
FRT-F2-203	2±0.4 N•m (20±4 kgf•cm)	Both directions
FRT-F2-303	3±0.8 N∙m (30±8 kgf∙cm)	Both directions
FRT-F2-403	4±1 N•m (40±10 kgf•cm)	Both directions
FRN-F2-R203	2±0.4 N•m	Clockwise
FRN-F2-L203	(20±4 kgf·cm)	Counter-clockwise

Note 1) Rated torque measured at a rotation speed of 20rpm at 23°C Note 2) Torque can be customized by changing the oil viscosity (see Cutomizable Torque Chart on page 178)

Note 3) Dampers with gear can also be custom ordered.

 An FRT type damper generates torque in both directions and an FRN type generates one-way torque in the CW direction (R) or CCW direction (L) when the rotating axle is viewed from the top. * Max. rotational speed

* Max. cycle rate

* Operating temperature* Weight

- * Main body material
- * Rotating shaft material
- * Oil type

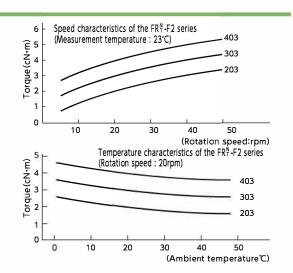
50rpm 10cycle /min 0 ~50°C FRT-K2 : 115.6g FRN-K2 : 93.2g Polycarbonate + glass fiber Metal (SUS) Silicone oil

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics



FRN-P2 Series(Adjustable Types: Variable Torque Models)



- * Max. rotation speed
- * Max. cycle rate

50rpm 10cycle/min 0~50℃ 64g

- * Operating temperature
- * Weight
- notorial
- * Body and cap material
- * Rotating shaft material
- Gear, adjustment knob
- * Oil type

PBT SUS PO**M** Silicone oil

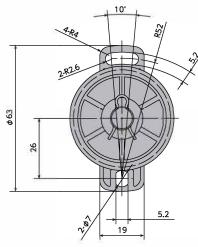


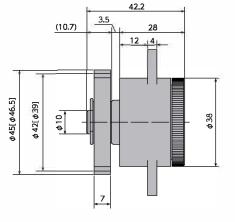
Model	Rated torque	Damping direction
FRN-P2-R501G*	0.05±0.01 N∙m	Clockwise direction
FRN-P2-L501G*	(0.5±0.1 kgf•cm)	Counter-clockwise direction
FRN-P2-R102G*	0.10±0.02 N∙m	Clockwise direction
FRN-P2-L102G*	(1.0±0.2 kgf•cm)	Counter-clockwise direction
FRN-P2-R202G*	0.20±0.04 N∙m	Clockwise direction
FRN-P2-L202G*	(2.0±0.4 kgf•cm)	Counter-clockwise direction

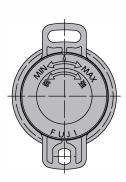
Note 1) Rated torque is measured at a rotation speed of 20rpm at 23'C (adjustment knob set at MAX)
 There are dampers that generate torque in the CW direction or CCW direction when the rotating axle is viewed from the top.

Gear Specifications

Model	G1	*G2
Туре	Standard spur gear	Shifted spur gear
Tooth profile	Invo	olute
Module	1.5	3.0
Pressure angle	2	0°
Number of teeth	28	13
Pitch circle diameter	<i>φ</i> 42	φ39
Addendum modification coefficient	_	+0.25

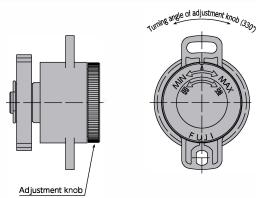




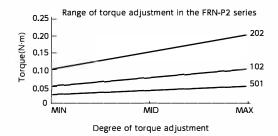


Dimensions of G2 gear are in []

How to Adjust Torque



Range of Torque Adjustment



Turn the adjustment knob clockwise to increase damper torque and counterclockwise to decrease it.

Products specification might be changed without notice.

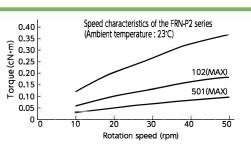
Characteristics

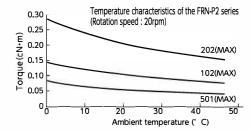
1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

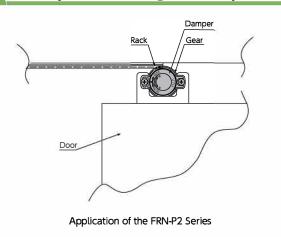
2. Temperature characteristics

A rotary damper's torque varies according to the ambient temperature. In addition, as shown in the graph to the right, the torque decreases as the ambient temperature increases, and the torque increases as the ambient temperature decreases. This is because the viscosity of the silicone oil inside the damper varies according to the temperature. When the temperature returns to normal, the torque will return to normal as well.

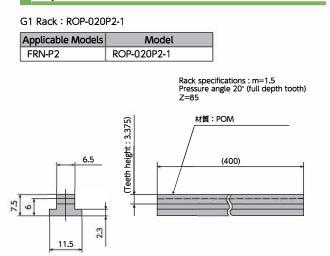




Example of Using a Damper



Option Rack

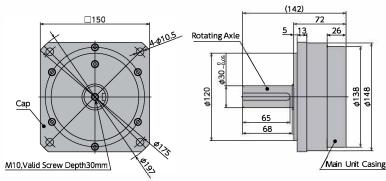


There is no provision for option racks complying with the gear specification G2 (shifted spur gear) of FRN-P2

FRT-W

Products specification might be changed without notice.





Specifications

Model	Rated torque	Damping direction
FRT-W1-105	100±20N•m	Both directions
FRT-W1-185	180±40N•m	Both directions
Note 1) Rated torque measured at a rotation speed of 20rpm at 23°C		

* Max.	rotation	speed
--------	----------	-------

- * Max. cycle rate
- * Operating temperature
- * Weight
- * Main body material
- * Cap material
- * Rotating (shaft) material
- * Oil typel
- 6g SUS304 A2017 SUS420

1.5cycle /min

-20~60℃

50rpm

Silicone oil

Damper Characteristics

1. Speed characteristics

A rotary damper's torque varies according to the rotation speed. In general, as shown in the graph to the right, the torque increases as the rotation speed increases, and the torque decreases as the rotation speed decreases. In addition, please note that the starting torque slightly differs from the rated torque.

2. Temperature characteristics

