Soft Absorber

Multiple-orifice type
Fixed Type Adjustable type Self-adjusting

FL Series (M12~M16)

RoHS Compliant

Products specification might be changed without notice.



Characteristics

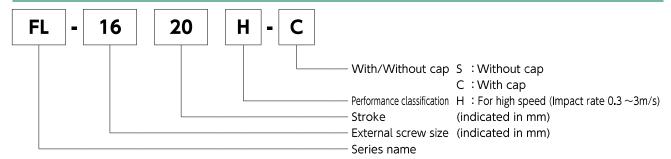
- With an adjustable multiple-orifice structure, an optimal impact absorption can be achieved by making adjustments, even under variable operating conditions.
- This product is a long-stroke type that is suitable for high-speed (3m/s) collisions.

Specifications

| | Stroke | Max. absorption | | Rarge of | Max. drag | | Max. absorption energy per minute | | Operating | Mass g | |
|------------------------------|--------|--------------------|----------------------------|--------------------|-----------------------|----|-----------------------------------|------------------------------|---------------|--------|--------|
| Model | mm | energy J (kgf·m | equivalent mass kg(kgf) | impact rate m/s | N(kgf) rate cycle/min | | J/min (kgf·m/min) | of the piston rod N (kgf) | temperature C | S type | C type |
| FL - 1214H - □ | 14 | 5.4(0.55) | 30 (30) | 0.3~3 | 1,156(118) | 60 | 98 (10) | 12.7(1.3) or lower | − 5~70 | 46 | 49 |
| FL - 1417H - | 17 | 14.7(1.5) | 50 (50) | 0.3~3 | 2,646 (270) | 60 | 176 (18) | 15.7(1.6) or lower | − 5~70 | 80 | 85 |
| FL-1620H- | 20 | 17.6(1.8) | 60 (60) | 0.3~3 | 2,646(270) | 60 | 235 (24) | 19.6(2.0) or lower | − 5~70 | 124 | 136 |

Note) Insert S in the \square to order without a cap, and insert C in the \square to order with a cap (R if ordering urethane cap).

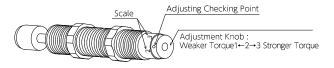
Key to Model Number



Precautions for Use

- * Do not use this product without carefully reading the attached owner's manual.
- * We recommend that you use it with an external stopper (Stopper nut OP-020**).
- * Ensure that sufficient mounting strength is secured for this product. (As a guideline, it should be 2 to 3 times the maximum drag listed in the catalogue.)
- * Do not use this product in a vacuum or a location where it may come in contact with oil.
- * Ensure that an eccentric load is not applied to the soft absorber. (Allowable eccentric angle: ±2.5°)

Adjustment Method



- * To adjust, turn the adjustment knob located at the bottom of the main unit.
- * Because the adjustment can be done in an analog manner, a value between two integers on the indicator can be set.
- * Once the adjustment is complete, secure with a lock screw using the attached hex wrench.

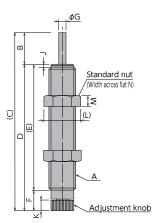
Soft Absorber

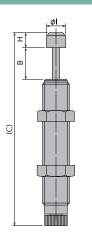
Fixed Type | Adjustable type | Self-adjusting

FL Series

RoHS Compliant

Products specification might be changed without notice.





Dimensions

| Model | Α | В | С | D | Е | F | φG | Н | φl | J | K | L | M | N |
|------------|------------|------------|-----|------|------|------|-----|----|------|-----|-----|------|---|----|
| FL-1214H-S | M12×1.0 | 14 | 84 | 70 | 59.5 | 10.5 | 3.5 | _ | _ | 1.5 | 5 | 16.2 | 4 | 14 |
| FL-1214H-C | | | 92 | | | | | 8 | 8 | | | | | |
| FL-1417H-S | M14×1.5 | 5 17 | 105 | - 88 | 77.8 | 10.2 | 4 | _ | _ | 1.5 | 5 | 19.6 | 6 | 17 |
| FL-1417H-C | | | 115 | | | | | 10 | 10 | | | | | |
| FL-1620H-S | 1416×1 E | Λ16×1.5 20 | 128 | 108 | 93.5 | 14.5 | 5 | _ | _ | _ | 4.4 | 21.9 | 6 | 19 |
| FL-1620H-C | MIIO / 1.5 | | 143 | 143 | | | | 15 | 13.5 | | | | | |

Optional Parts

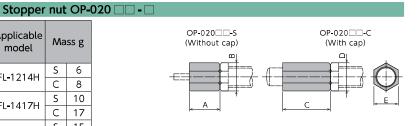
OP-020HB-S·C

Without cap With cap Applicable Model OP-020□□-S P-020□□-C Ε Mass g model В С D OP-020KB-S·C 12 16.2 16.2 FL-1214H 16 14 С 8 S 10 OP-020RB-S·C 12 19.6 20 19.6 17 FL-1417H С 17 S 15

30

21.9

21.9



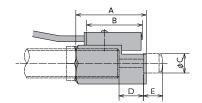
• Adjust so that it stops 1mm before thestroke end, and fasten with the main unit's nut until secured. Note) When attaching, make sure that the side without a bearing chamfer is the impact surface.

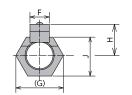
FL-1620H

19

| Holder with a switch OP-032 □□ | | | | | | | | | | | |
|--------------------------------|----|----|------|----|----|---|------|------|----|------------------|--------|
| Model | Α | В | φС | D | Е | F | (G) | Н | J | Applicable model | Mass g |
| OP - 032KB | 29 | 23 | 8 | 14 | 8 | 8 | 19.6 | 12.8 | 16 | FL-1214H-C | 38 |
| OP - 032HB | 40 | 23 | 13.5 | 20 | 15 | 8 | 21.9 | 14.8 | 19 | FL-1620H-C | 46 |

Note) For switch specifications and precautions for use, please refer to page 23. Note) A holder with a switch cannot be used with the FL-1417 series.





Standard nuts are sold separately as well.

| Applicable model | Model |
|------------------|---------|
| FL-1214H | M12 nut |
| FL-1417H | M14 nut |
| FL-1620H | M16 nut |